ADDENDUM: LOCAL POST-WELD HEAT TREATMENT

Date: 05/12/2024

(Germiston Wagon, Gas Line)

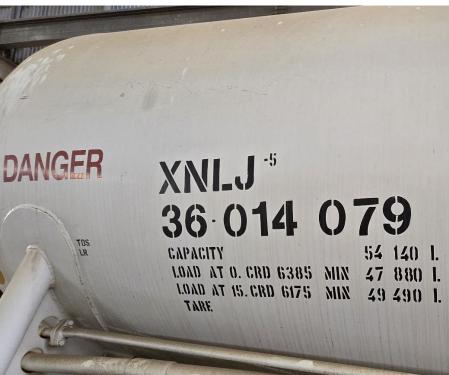
A. XNLJ-5: 36-014-168



-Repair position: Cone, Outside

-Repair length: 1554mm

B. XNLJ-5: 36-014-079





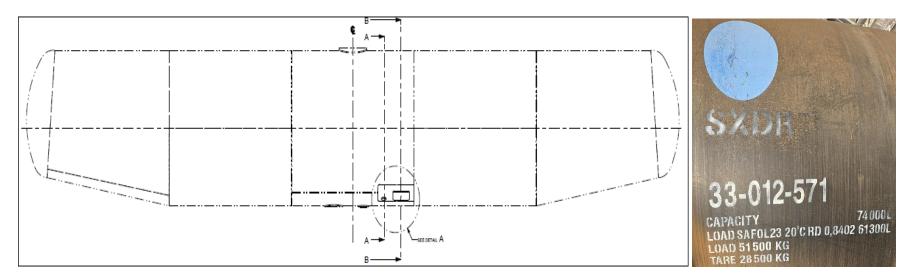
-Repair #1 position: Between Cone and Straight Segment, Bottom

-Repair #1 length: 1000mm

-Repair #2 position: Between Cone and Straight Segment, Top

-Repair #2 length: 430mm

C. SXDR-1: 33-012-571



-Repair Position: Straight Segment, Bottom

-Repair Area (LxW): 846mm x 546mm