

# 804 IDLER FRAME REPAIRS

## 1. The Scope of Work

- A contractor is required to conduct the following to meet the requirements of this scope of work
- 1.1. Sandblast, galvanize and paint 1000 troughing idler frames according to TPT specifications. The final paint must be grey.
- 1.2.
- 1.3. Troughing idler frame for 1500mm wide belt. (The frames are 1000 in total)



**All works shall be as per existing and all dimensions shall be confirmed onsite**

## 2. General Service

- 2.1. All Structural components must be full painted according to Transnet specification.
- 2.2. All fasteners on the repaired portion must be HT and hot dip galvanised.

**NB.** Any deviation from this scope should be authorised by TPT management before work can be carried out.

## 3. Specifications

Quality Management Specification for supplier	EEAM-Q-009 (Rev. 0)
Corrosion Protection	EEAM-Q-008 (HE9-2-8 Ver. 17)

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