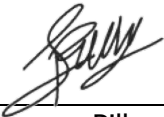




**Project Name:** Cable Tray Repairs on  
Liebherr Ship-To-Shore Cranes

Compiled by:   
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Date

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Date



## **1. OVERVIEW**

The contractor is tasked with structural maintenance, repair, corrosion removal, and painting of the identified cable trays on the Ship-to-Shore (STS) Cranes, manufactured by Liebherr, located at Transnet Port Terminals, Pier 1, Port of Durban. The focus will be on all cable trays situated throughout the crane, where significant corrosion has been observed, posing a safety hazard. The purpose of this project is to ensure the structural integrity and safety of these cable trays by replacing the corroded sections, protecting the cables, and making the area secure.

The scope of work specifically focuses on STS Crane number 1,2,3,4,5,7 (QC001, QC002, QC003, QC004, QC005, QC007).

## **2. EMPLOYER'S OBJECTIVE**

The Employer's objective is to ensure the structural integrity of the STS crane remains intact. The contractor's responsibilities are detailed in the subsequent sections and must be planned, integrated, and executed comprehensively, employing a quality system throughout the processes.

## **3. SCOPE OF WORK**

- 1.1 This document outlines the requirements for repairing the cable trays situated on the Liebherr ship-to-shore crane number 1,2,3,4,5,7.
- 1.2 The scope of work shall include the following but is not limited to:
  - 1.2.1 Execution of the works as detailed under section 4,5,6,7 of this document.
  - 1.2.2 All other details required can be discussed in site meeting.



## 4. DETAILED REQUIREMENTS

### 4.1. Inspection and assessment:

- 4.1.1. Conduct a thorough inspection of the existing cable trays to assess the level of corrosion and identify all areas requiring repair and replacement.

### 4.2. Replacement and repair:

- 4.2.1. Safely remove all corroded sections of the cable trays without causing damage to the existing electrical cables.
- 4.2.2. During removal, ensure that all exposed cables are properly supported and protected to prevent any damage or disruption to crane operations
- 4.2.3. Manufacture and install new cable trays in place of the removed corroded sections. The new trays must be made of durable, corrosion-resistant materials suitable for the port's coastal environment.
- 4.2.4. Ensure the new cable trays are securely fastened and installed to provide optimal protection and support for the cables.
- 4.2.5. Ensure all newly installed items match the original dimensions, material, and design specifications.
- 4.2.6. Ensure that all cables housed within the trays are securely fastened using appropriate clips, ties, or other securing mechanisms to prevent cable movement and reduce wear and tear. The use of stainless-steel cable ties is required.
- 4.2.7. Verify that all cables are properly covered and protected, especially in areas previously exposed due to corrosion.
- 4.2.8. Apply a high-quality corrosion protection coating to all new and repaired cable trays, as well as any surrounding metalwork that may be vulnerable to corrosion.
- 4.2.9. Use suitable anti-corrosive treatments and paints that adhere to international and marine standards.
- 4.2.10. Ensure all installations are secure and meet relevant safety standards.
- 4.2.11. All welding must be performed by codified welders.
- 4.2.12. Any cracks/defective welds found, are to be treated, applying anti corrosion primer, intermediate and final coat (As per Transnet Corrosion Protection EEAM-Q-008)



## 5. QUALITY CONTROL

**NB:** Surface preparation, painting and structural steelwork shall be done in accordance with TPT specification:

|                      |            |
|----------------------|------------|
| Corrosion Protection | EEAM-Q-008 |
| Structural Steelwork | EEAM-Q-006 |
| Quality Control      | EEAM-Q-009 |

## 6. OTHER REQUIREMENTS

6.1. A compulsory site meeting will be held at the Pier 1 Technical Workshop. The date for this meeting will be confirmed.

6.1.1. The contractor must provide sufficient information and references with their response to enable Transnet Port Terminals to assess their level of experience, as outlined in Annexure A.

6.1.2. Reference lists must include addresses and contact persons who can be visited for equipment inspection during the adjudication period.

6.1.3. Transnet Port Terminals will not consider any contractor's offer that, in their sole opinion, lacks adequate experience and/or equipment to ensure the quality of work.

6.2. A warranty period of at least 24 months is required for the workmanship.

6.3. State lead time from date of purchase order to completion of job.

6.4. All other pertinent certificates and documentation must be provided.

6.5. The bidder is required to provide a method statement, illustrating the understanding of how they will conduct the work from start to completion. Minimum requirements:

- Welding and repair methodology
- Painting methodology
- Tools required
- Corrosion protection

6.6. Compliance to the below technical evaluation criteria:



## 7. TECHNICAL EVALUATION SCORECARD

Please refer to the evaluation criteria. It is the responsibility of the bidder to go through the evaluation criteria and submit all relevant documentation. Please note that if a bidder does not meet the minimum eligibility criteria, the bid will be disqualified.

| <b>Technical Evaluation Scorecard</b>          |   |  |                  |
|--|---|--|------------------|
| <b>Evaluation Criteria</b>                     | <b>Description</b>  | <b>Criteria</b>  | <b>Weighting</b> |
| <b>Technical &amp; Operational</b>             | Compliance to requested Scope of Works<br>- Full written submission = 20 points<br>- Partial compliance = 10                                      | Compliance to Works Information  | 20               |
|  | Submission of comprehensive execution and quality control plan relevant to the type of work   | Submission of execution and quality control plan                                       | 10               |
|  | Warranty stipulated for 18-24 months and terms and conditions submitted = 10 points   | Duration in months   | 10               |
|  | Warranty stipulated for 12-18 months and terms and conditions submitted = 5 points  |  |                  |
|  | Warranty stipulated for 12 months or less = 0 points  |  |                  |
|  | Submission of staff qualifications relevant to the works (coded welder, Paint Technician)   | Submission of coded welder, paint technician certification                             | 10               |
|  | ISO Certificate 9001  | Accreditation certificate Submitted = 10 Points<br>No Certificate Submitted = 0 Points | 10               |
|  | <b>Sub-total</b>  |  | <b>60</b>        |
| <b>Track Record</b>                            | 1. Three (3) Port Equipment (STS Crane) Corrosion Protection/Refurb PO or more scores 20 Points   | List the number of projects completed with traceable references                        | 20               |
|  | 2. Two (2) Port Equipment (STS Crane) Corrosion Protection/Refurb PO scores 15 Points   |  |                  |
|  | 3. One (1) Port Equipment (STS Crane) Corrosion Protection/Refurb PO scores 10 Points   |  |                  |
|  | 4. No Port Equipment (STS Crane) Corrosion Protection/Refurb PO repaired scores 0 Points  |  |                  |
|  | <b>Sub-total</b>  |  |                  |
| <b>Lead time</b>                               | Lead time from award of PO to work completion<br>- 3 days = 20 points<br>- 3-4 days = 15 points<br>- 4-5 days = 10 points<br>- >5 days = 0 points | State the Lead time in weeks to complete the task                                      | 20               |
|  | <b>Sub total</b>  |  | <b>20</b>        |
| <b>TOTAL RATING</b>                            |   |  | <b>100</b>       |
| <b>Technical Qualification Threshold = 80%</b> |   |  |                  |



## 8. ANNEXURE A: TRACK RECORD (COMPULSORY RETURNABLE)

Contractors are required to demonstrate sufficient recent experience in the execution of similar works on Ship to Shore cranes; and to this end shall supply a sufficient detailed comprehensive reference list with details of similar works executed in the past two (2) years.

| #  | Name of Previous Customer | Contact details | Details of work executed | Year |
|----|---------------------------|-----------------|--------------------------|------|
| 1  |                           |                 |                          |      |
| 2  |                           |                 |                          |      |
| 3  |                           |                 |                          |      |
| 4  |                           |                 |                          |      |
| 5  |                           |                 |                          |      |
| 6  |                           |                 |                          |      |
| 7  |                           |                 |                          |      |
| 8  |                           |                 |                          |      |
| 9  |                           |                 |                          |      |
| 10 |                           |                 |                          |      |

Signed \_\_\_\_\_  
Name \_\_\_\_\_

Date \_\_\_\_\_  
Position \_\_\_\_\_

Contractor/Supplier \_\_\_\_\_



### 9. ANNEXURE B: ACTIVITY SCHEDULE (COMPULSORY RETURNABLE)

The contractor is required to complete the activity schedule below with the description of the activity or work to be done as per scope of work and the costs of each activity or spares required.

| No           | Description of Activity / Task | Price |
|--------------|--------------------------------|-------|
| 1            |                                |       |
| 2            |                                |       |
| 3            |                                |       |
| 4            |                                |       |
| 5            |                                |       |
| 6            |                                |       |
| 7            |                                |       |
| 8            |                                |       |
| 9            |                                |       |
| 10           |                                |       |
| 11           |                                |       |
| 12           |                                |       |
| 13           |                                |       |
| 14           |                                |       |
| 15           |                                |       |
| 16           |                                |       |
| 17           |                                |       |
| 18           |                                |       |
| <b>TOTAL</b> |                                |       |

Signed \_\_\_\_\_

Date \_\_\_\_\_

Name \_\_\_\_\_

Position \_\_\_\_\_

Contractor/Supplier \_\_\_\_\_