



#### **DURBAN BBC TERMINALS**

Document Title:

# **SCOPE OF WORK**

Project Title:

# **Provision of Services for**

Ship-loader Boom Conveyor Repairs

**REVISION 01: FOR QUOTATION** 

# SCOPE OF WORK

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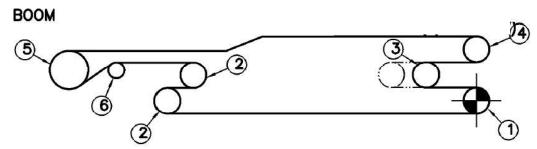
#### 1. Background

Transnet Port Terminals Agriport is a Grain handling facility heavily reliant on the quayside ship-loader. The ship-loader is a conveyor loader with multiple conveyors and a jet-slinger as the main loading attachment. The main conveyor on the boom has defects which could lead to damages, cargo contamination and risk of fire.

#### 2. Proposed solution and Engineering Work to be Provided

A supplier is required to conduct the following:

- Ensure proper lock-outs are conducted on the boom and the ship-loader;
- Install required access to safely reach the boom conveyor, pulleys and rollers;
- Remove guarding and railings to access conveyor, pulleys and rollers;
- Slack/remove tension on the boom conveyor belt;
- Option to cut the conveyor is acceptable after releasing belt tension;
- The boom conveyor pulley arrangement is as below:



- The supplier is required to lag pulleys 1, 2, 2, 3, 4 and 5. (6 in total)
- Pulley 1 is the drive pulley, pulley 3 is the tensioning pulley with the rest (two of 2, 4 and 5) being tail and return pulleys.
- All pulleys have a face width of 1700mm with a diameter of 500mm.
- The lagging to be installed must be of 12mm thickness, diamond pattern, 60-70 shore hardness and must be fire retardant.
- The supplier is required to cut and remove 6m section of boom conveyor belt with damages with a patch and replace with a new belt section installed with two hot splices.
  - (TPT to provide power supply, service provider to provide necessary water pipe to connect to water supply on gallery conveyor)
- Boom conveyor belt specifications in section 7.
- The supplier is required to provide a full length of boom conveyor as per specification in section 7.
- The supplier is required to fabricate and supply 30x stainless steel wing nuts (complete sets with nut and bolt) for latching the telescopic chute (as per Section 7 and as per sample)
- Turn page for work on scrappers.

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- The supplier is required to do the following on the belt scrapers:
  - Recondition tripper car and link conveyor scrappers
  - Install scrapper on gallery conveyor drive pulley
  - Install scraper on boom conveyor tail pulley.

#### 3. Safety

The following safety procedures together with the terminal standard operating conditions are to be always adhered to. No exceptions will be tolerated.

- i. All Technical personnel to be kitted with the appropriate personal protective equipment and to be kept clean all the time.
- ii. Vehicles used to be fitted with rotating flashing light and proper company signage when accessing the terminal.
- iii. All Technical personnel that are required to operate equipment must be certified to do so.
- iv. All and any TPT owned equipment or property before exiting the terminal should be signed off by TPT representative.
- v. Mess and ablution facilities provided and must always be kept clean.
- vi. All discipline irregularities will not be condoned. Offenders will be requested to leave the terminal immediately pending a full investigation.
- vii. Notification of arrival will be mandatory.
- viii. All work done within Transnet substations should be done under the supervision of an A-Brown qualified Transnet employee where relevant work and safety permits are issued by "CONTROL".

#### 4. Operating hours

The Durban BBC terminals operate 24 hours a day. The infrastructure maintenance team mainly works a day shift (06h45 - 15h15 weekdays) and all work should be done during this period. Any work requiring irregular hours should be communicated timeously to a TPT representative and required approvals obtained.

#### **5. Access Permits**

Site meeting (where applicable):

For a site meeting, all suppliers are required to bring with them the following in order to apply for the required permit:

- Hardcopy of the RFQ;
- Proof of identification for all employees attending;
- Letter from the relevant company stating the names and surnames of the employees requesting access and reason for access;
- Minimum PPE. Safety vest, dust mask, hard hat and safety shoes;
- Suppliers are advised to bring any/all required measuring tools.

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#### Conducting the work:

In order to acquire access permits for conducting work, external contractors will need to attend safety induction (valid for a year). A hard copy safety file will also be required and will need to be reviewed by TPT SHERQ. Compliance of the safety file is a pre-requisite for induction, thereafter application for permits from security can be submitted. For vehicle access, all vehicles are required to have a company sign and a revolving light and access will also be applied for at the security office. The hard copy safety file will need to comply with the below checklist (where applicable):

#### **CONTRACTOR**

- Site Specific Organogram of reporting structure.
   This document must provide all persons appointed in terms of OHS Act No. 85 of 1993 including contact details. (rev, date, approval)
- **2.** Contractor scope of work information (Company Profile)
- 3. Notification of Construction Work to the Department of Labour: Document to display required information as per OHS Act No.85 of 1993 Construction Regulations Annexure A, Must carry the stamp of acceptance from the Department of Labour (if applicable)
- **4.** Application for a permit to do construction work *(if applicable)*
- **5.** Valid Letter of Good Standing with FEM/WCA: And proof of relevant insurances to carry out work.

#### **MANAGEMENT PLANS**

- **6.** Copy of reference documents:
  - Health & Safety, Security, Quality, Environmental, and other applicable Specifications Including a signed register of communication to Managers, Supervisors & Safety Officers
- **7.** Approved Contractor Execution Plan correlating with Specification provided by Transnet (i.e. Approved health and safety plan, environmental plan, security plan etc.)
- **8.** Contractors Health and Safety Policy
- **9.** Site Specific Emergency Plan
  - **10.**Contractors Traffic Management Plan (if applicable)
  - **11.** Procedure for handling Hazardous Chemical Substance's and Applicable Safety Data Sheet *(if applicable).*

#### **APPOINTMENTS**

- **12.** Fully completed appointments of the following (depends on the scope of work) but not limited to:
  - Sec. 16(2) Delegated Authority (Assistant to the CEO)
  - CR 8(1) Construction Manager
  - CR 8(7) Construction Supervisor
  - CR 8(8) Assistant Construction Supervisor
  - CR 8(5) Construction Safety Officer
  - CR 9(1) Risk assessment
  - CR 10. (1)(a) Fall Prevention Planner (if applicable)
  - CR 10.(2)(b) (fall risk) Physical & Psychological fitness
  - CR 23.(d)(k) Vehicle operator and Inspector
  - GSR 3.4 First aider
  - CR 29 (h) Fire Fighter
  - Sec 24, GAR 9(2) Incident Investigator
  - CR 13(1)(a) Excavation Supervisor
  - CR 28(a) Stacking and Storage Supervisor

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- CR 12(1) Temporary works designer
- CR 14(1) Demolition work supervisor
- CR 16(1) Scaffolding work supervisor
- CR 17 (1) Suspended platform work supervisor
- CR 18(1)(a) Rope access supervisor
- CR 19(8)(a) Material host Inspector
- CR 20(1) Bulk mixing plant supervisor
- CR 21(2) Explosive actuated fastening devices inspector
- Sec 17(1) SHE Rep (more than 20 employees)
- GSR 13(a) Ladder Inspector

An abbreviated CV of the above appointed persons shall be attached to the appointment.

Competency certificates will also be attached as required in specifications

- **13.** Elevated work training (Rescue/ Safety harnesses) accredited Training (*If applicable*)
- **14.**Fall Protection Plan by competent person / Rescue Plan (*If applicable*)
- **15.**Contract/Project Specific Risk Assessment indicating the full scope of work and risk profile High risk task inventory registers to be attached.
- **16.**Risk Assessment (HIRA), Method Statement, Safe Work Procedure to be generated for each specific task to be performed on the contract/project i.e. Site establishment, confined spaces, working at heights, working near water, excavations etc. Note: before establishment they can supply what they will start with site establishment, fencing, clear & grub...so only request what is relevant at the time.
- **17.**PPE Policy and most recent issue register.

#### **INDUCTION**

- **18.** Induction application forms completed for every employee of the contractor performing work on site; The following shall be attached:
  - Employee Dossier with applicable documentation;
  - Proof of site specific induction;
  - Copy of ID Document;
  - Legal Letter of Appointment;
  - Proof of competence i.e.: Artisans, drivers, operators etc.;
  - Valid medical certificate of fitness done by an Occupational Health Practitioner (i.e. Annexure 3 for construction work)

#### **REGISTERS**

- **19.**Copy of equipment registers to be used with copy of each item's inspection checklist. The registers are not limited to the following, depends on the scope of work:
  - Site visitors register
  - Excavation Inspection Register
  - Hand tools Inspection register
  - Barricading Inspection Register
  - Traffic Inspection Register
  - Mobile Toilet Inspection Register
  - Daily Risk Assessment and Toolbox Talk
  - PPE Inspection Register
  - First Aid kit Inspection Register
  - Fire Fighting Equipment Register
  - Portable electrical Equipment Register
  - Pneumatic Tool Register
    - Compressor Checklist
    - Ladder Inspection Register

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- Vehicle Inspection Register
- Working at Height Equipment Register

### **INCIDENT/ACCIDENT MANAGEMENT**

- **20.**Incident /Accident Management Procedure including reporting, recording and investigation of incidents and accidents
- 21. Register of first aid injuries
- 22. Register of reportable injuries to the Provincial Director

#### **OTHERS**

- **23.**Section 37(2) mandatory agreement between client contractor and contractor sub contractor. As well as:
  - CR 5.1(k) Principal Contractor appointment
  - CR 7(1)(c)(v) Sub Contractor appointment
- 24. Training Matrix (Management, Supervisors and Employees)
- 25. Copy of the OHS act and its Regulations , COID Act Regulations

#### 6. Specification of the services to be provided

SPECIFICATION means the document/s forming part of the contract in which are described the details and referenced part numbers of items as required by Transnet Port Terminals. All contractors to Transnet Port Terminals must meet as a minimum TPT general specifications. The specifications referred to in this document include reference to the following:

- EEAM-Q-006 (Structural Steelwork)
- EEAM-Q-008 (Corrosion Protection)

## 7. Equipment Specifications

#### **Boom Conveyor:**

- Rubber/fabric, Fire retardant, Class 500, 4 ply
- Width 1500mm
- Length = 90m

# Figures of Wingnuts:



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