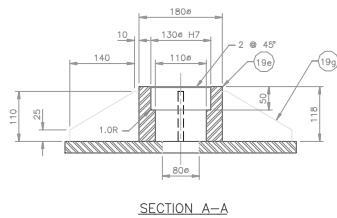
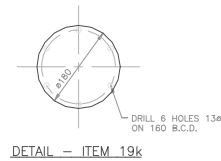
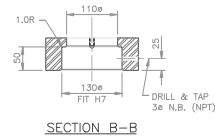
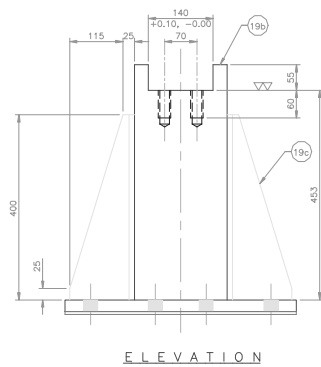
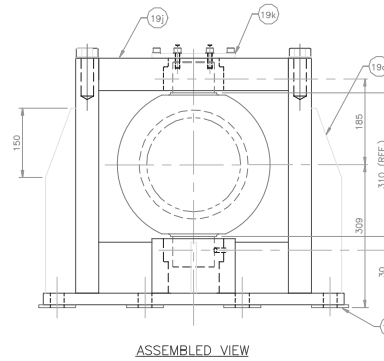
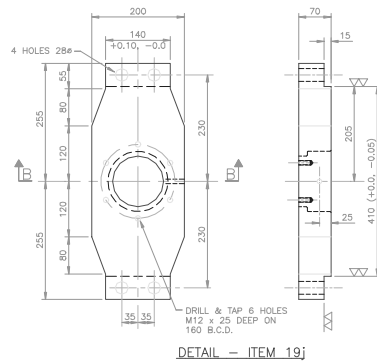
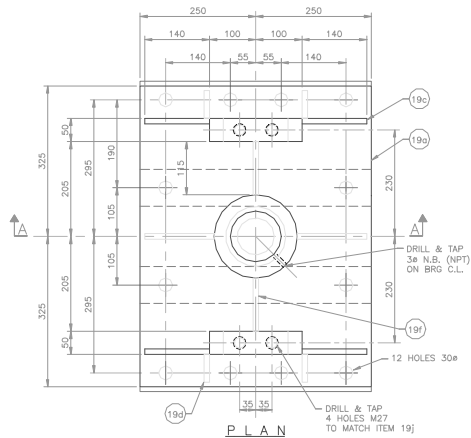


mm 0 50 100 150 200 400 600 800 1000



DESIGN FROZEN



QUANTITIES SHOWN ARE FOR TWO ASSEMBLIES
ESTIMATED FINISHED MASS = 443

ITEM	QTY	ITEM	DESCRIPTION	WT kg
19k	2	COVER	PL 10 x 180 OD	3.16
19j	2	HOLDER	PL 200 x 70 x 510	87.1
19h	8	SHAW	FB 80 x 6 x 500	15.1
19g	4	STIFFENER	PL 110 x 12 x 150	4.54
19f	4	STIFFENER	PL 110 x 12 x 115	5.63
19e	2	HUB	180 OD x 110 ID x 118 LG	38.7
19d	4	STIFFENER	FB 65 x 12 x 400	8.24
19c	4	STIFFENER	PL 140 x 12 x 395	13.1
19b	4	PEDESTAL	PL 200 x 50 x 508	140
19a	2	BASE	PL 500 x 25 x 650	127

FILE NAME: D03-3120-05
CAD: D03-3120-05
LEO REF: # D03-3120-05
FILE PATH: C:\Project By Customer\Shiploader\Yank\D03-3120-05 (Turntable Trunnion Bracket Detailing)

REVISIONS	MADE BY	DATE	LETTER	Certified for Construction	DATE	REFERENCE DWG

CLWEC ENGINEERING LIMITED
WILSONS ROAD, BIRMINGHAM, B15 2JQ, UK
TEL: 0121 717 1000
WWW.CLWEC.CO.UK



PORTNET
RICHARDS BAY-DRY BULK JETTY
1000 TPH SHIPLOADER No. 2

SHIPLOADER BOOM
TURNABLE CYLINDERS
CYLINDER TRUNNION BRACKET DETAILS



DATE	25/04	SCALE	1:5	DATE	25/04
BY	D-3220	CHKD		APP	